

INSTALLING A CHEMINERT SELECTOR ON A CLAMP RING

Technical Note 422

A few simple tips can help you avoid any problems or damage when reinstalling a valve on an actuator.

1. Make sure that the clamp ring screw is loosened enough so that it is not actually exerting any clamping force. (Requires a 9/64" hex key.)
2. Visually align the pin in the clamp ring with the hole in the adapter, and slide the valve and adapter into the clamp ring.
3. If the clamp ring is too tight to allow the adapter collar to slide in easily, place a screwdriver blade in the slot of the clamp ring and rotate it slightly so that the clamp ring expands. Then while continuing to keep the clamp ring expanded with the screwdriver, align the pin with the hole and slide the valve and adapter into the clamp ring.
4. Make sure that the adapter is all the way against the face of the clamp ring, and tighten the clamp ring screw.

